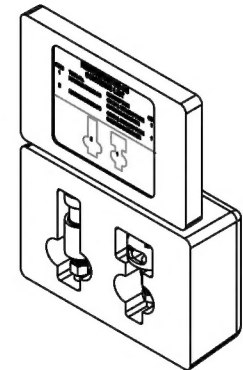
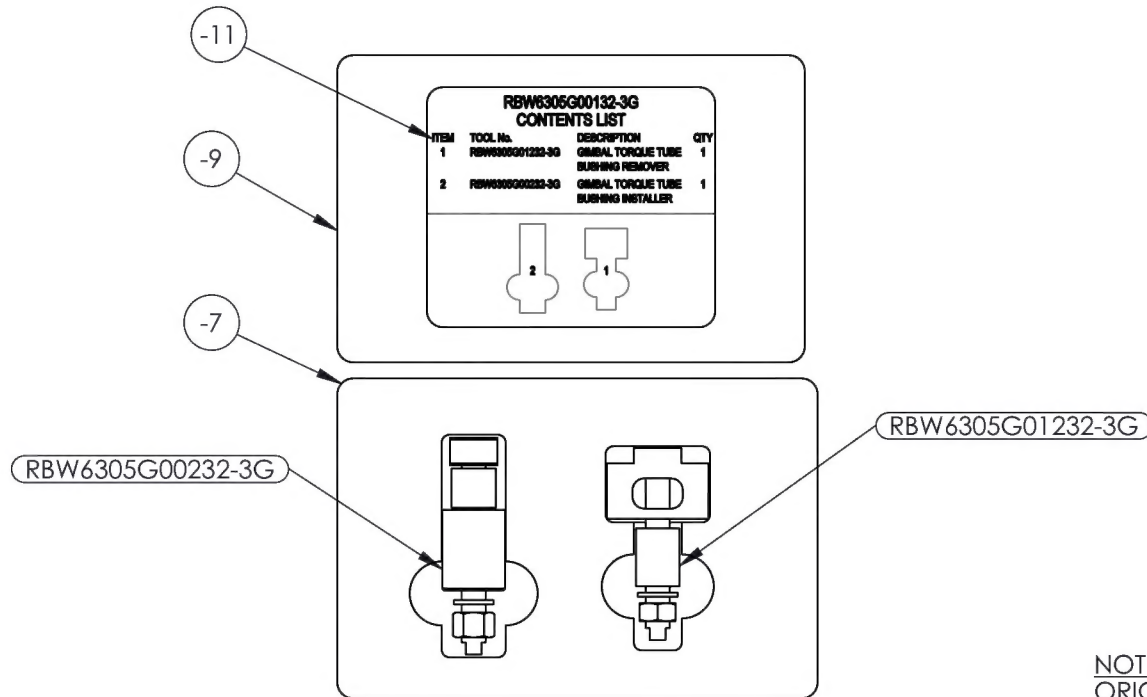


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-29 CH'D THICKNESS FROM .31. -31 CORRECTED TOOL NUMBERS.	5/11/2011	RJC	RW
3		-7 CH'D CUTOUTS FROM .87 TO 1.00, AND 1.60 TO 1.62. ADDED FINGER GRAB CUTOUTS. -9 CH'D PLACARD CUTOUT DEPTH FROM .07 TO .10.	10/29/2012	RJC	SE
3A		-7 CH'D DIM WAS R.125 IS R.13. -9 ADDED SECTION A-A, CH'D DEPTH WAS .10 IS .13, CH'D DIM WAS R.375 IS R.38. -11 CH'D DIM WAS .06 IS (.06).	5/5/2014	DPD	RJC
4	15-0322	-9 CH'D DIMS WAS 4.75 IS 4.80, WAS 7.13 IS 7.30, WAS .40 IS .72, WAS 6 IS 4.50, WAS 3.00 IS 3.75 WAS 4X R.38 IS 4X R.25. -11 CH'D DIMS WAS 2.50 IS 3.75, WAS 6.00 IS 4.50 WAS R.38 IS R.25. ADDED TOOL OUTLINES & ITEM NUMBERS.	10/5/2015	RJC	JAG



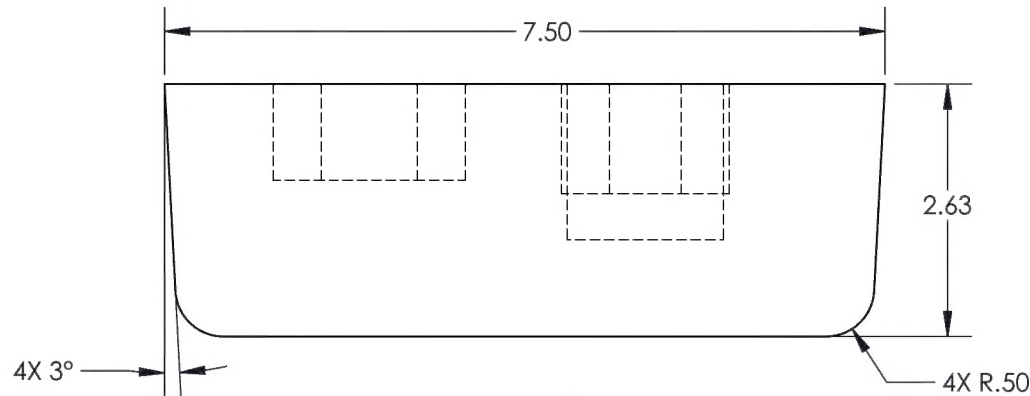
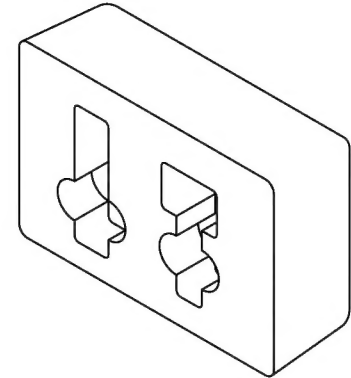
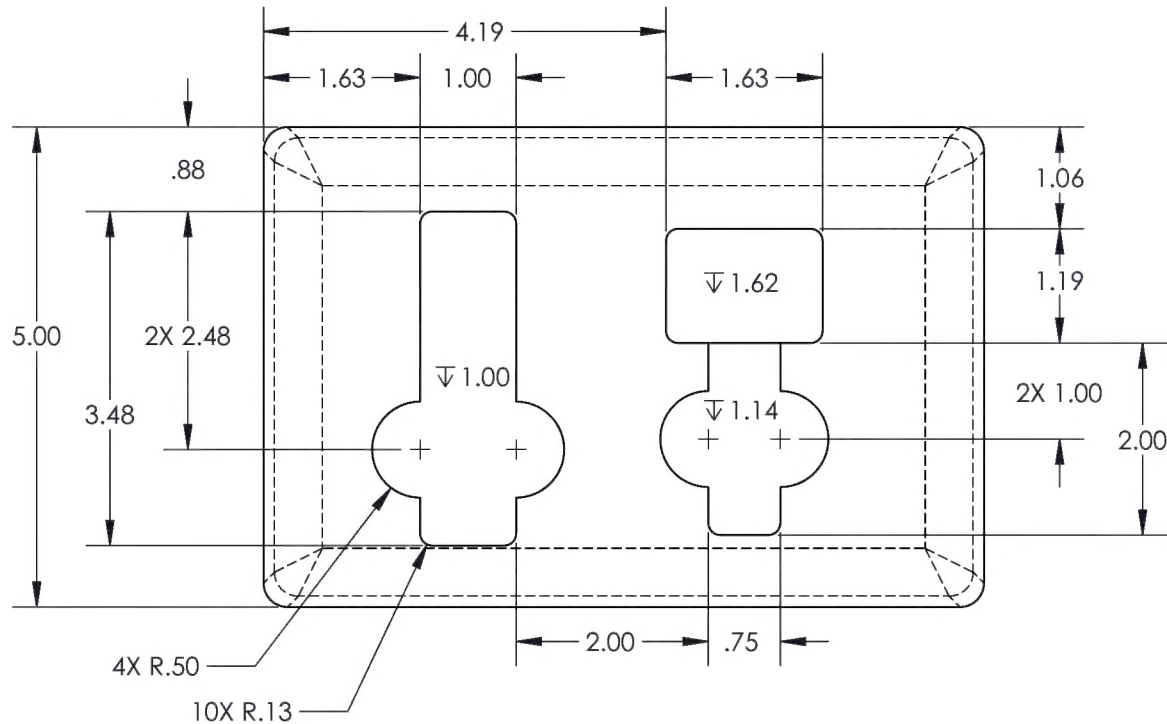
NOTES:
ORIGINAL No. FOR REFERENCE ONLY:
RBW6305G00132-3G = 3G6305G00132

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GIMBAL TORQUE TUBE BUSHING REMOVER		RBW6305G01232-3G	1
				1	GIMBAL TORQUE TUBE BUSHING INSTALLER		RBW6305G00232-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP1120-E	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	2-5/8 X 5 X 7-1/2 I.R. SPECIALTY FOAM	2
		B/O	-9	1	TOP FOAM	Y20 BLACK	23/32X 4-3/4 X 7-5/16 I.R. SPECIALTY FOAM	3
			-11	1	PLACARD	PLASTIC		4

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:3	DATE 1/13/2009
SHEET 1 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-7 CH'D CUTOUTS FROM .87 TO 1.00, AND 1.60 TO 1.62. ADDED FINGER GRAB CUTOUTS.	10/29/2012	RJC	SE
3A		-7 CH'D DIM WAS R.125 IS R.13.	5/5/2014	DPD	RJC

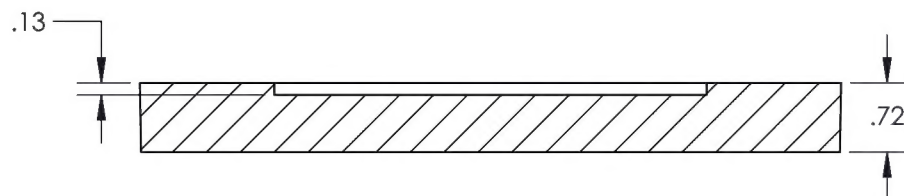
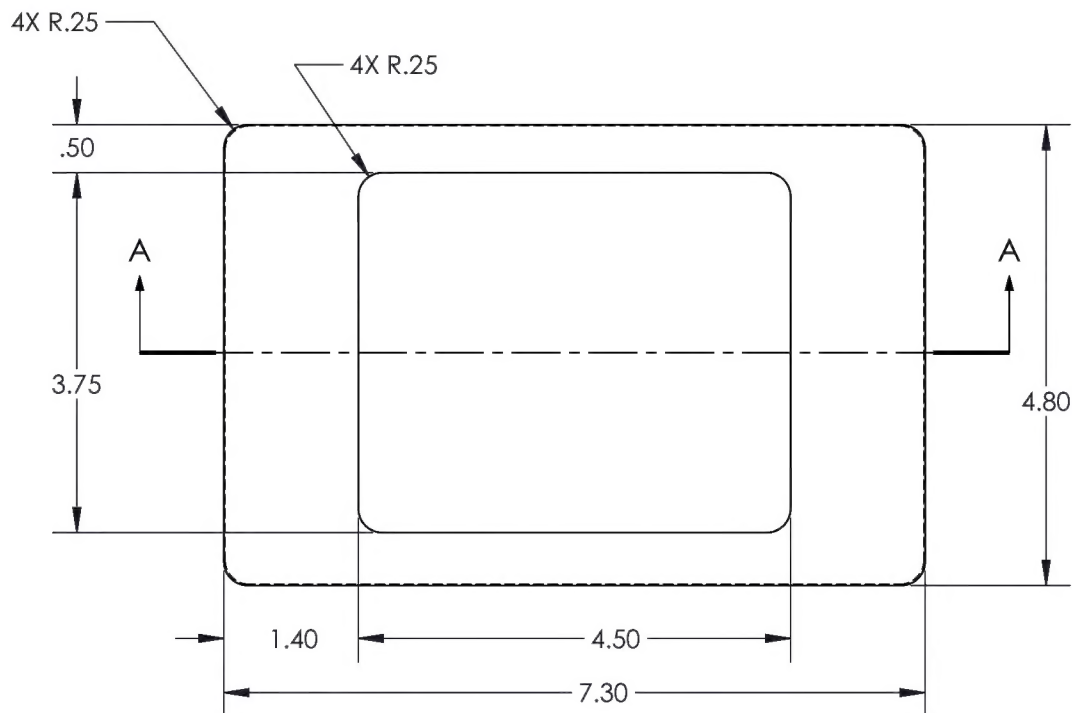


(-7)
BOTTOM FOAM

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-7	REV 4
MAT'L Y20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/13/2009
SHEET 2 OF 4	

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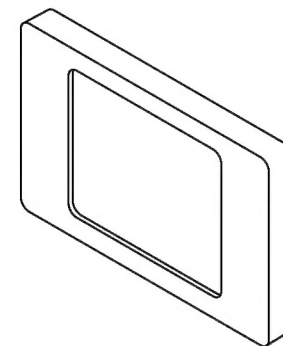
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-29 CH'D THICKNESS FROM .31.	5/11/2011	RJC	RW
3		-9 CH'D PLACARD CUTOUT DEPTH FROM .07 TO .10.	10/29/2012	RJC	SE
3A		-9 ADDED SECTION A-A, CH'D DEPTH WAS .10 IS .13, CH'D DIM WAS R.375 IS R.38.	5/5/2014	DPD	RJC
4	15-0322	-9 CH'D DIMS WAS 4.75 IS 4.80, WAS 7.13 IS 7.30, WAS .40 IS .72, WAS 6 IS 4.50, WAS 3.00 IS 3.75 WAS 4X R.38 IS 4X R.25.	10/5/2015	RJC	JAG



SECTION A-A

(-9)

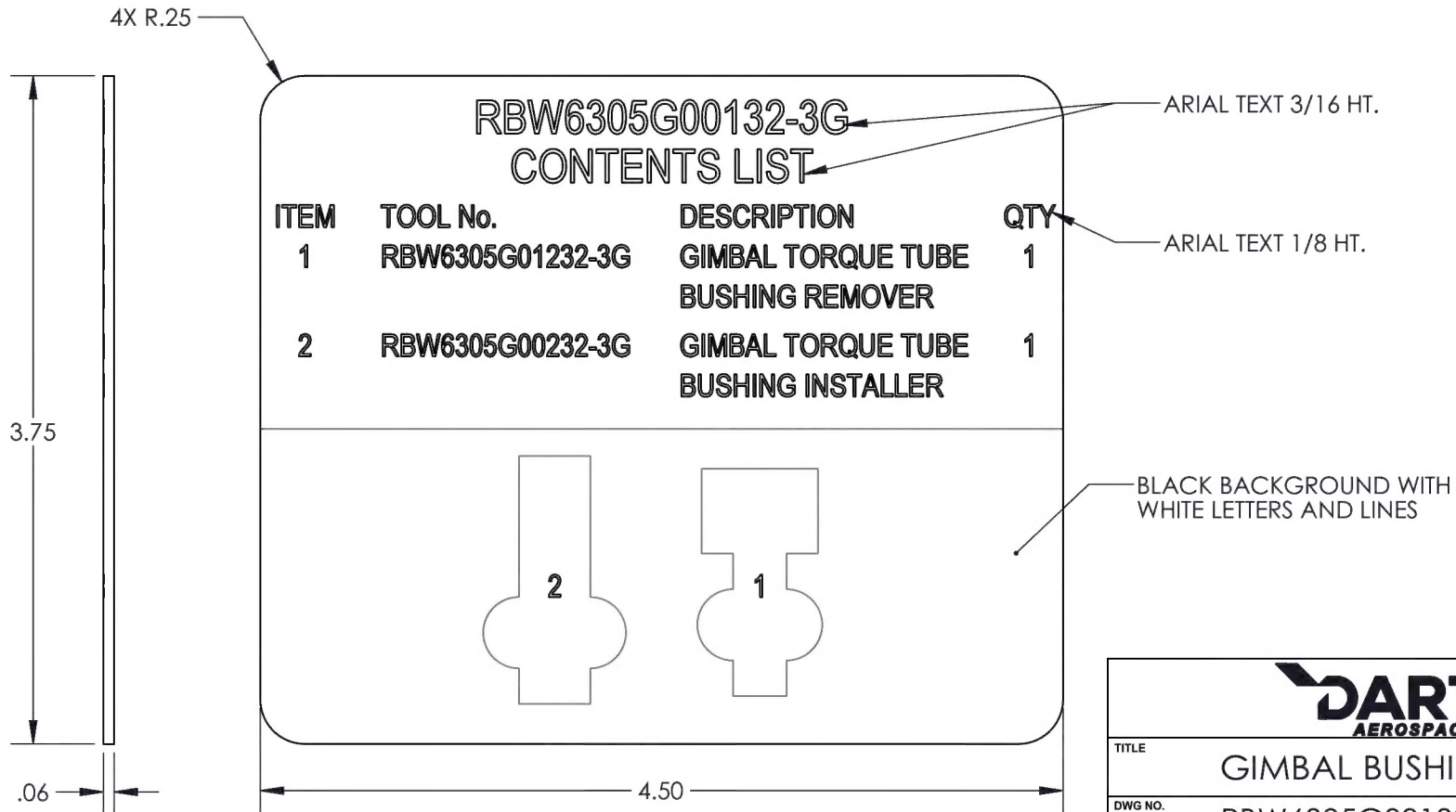
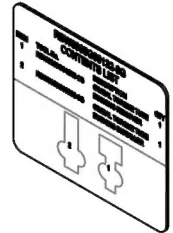
TOP FOAM



DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-9	REV 4
MAT'L Y20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/13/2009
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-31 CORRECTED TOOL NUMBERS.	5/11/2011	RJC	RW
3A		-11 CH'D DIM WAS .06 IS (.06).	5/5/2014	DPD	RJC
4	15-0322	-11 CH'D DIM'S WAS 2.50 IS 3.75, WAS 6.00 IS 4.50 WAS R.38 IS R.25. ADDED TOOL OUTLINES & ITEM NUMBERS.	10/5/2015	RJC	JAG



(-11)
PLACARD

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-11	REV 4
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1/13/2009
SHEET 4 OF 4	